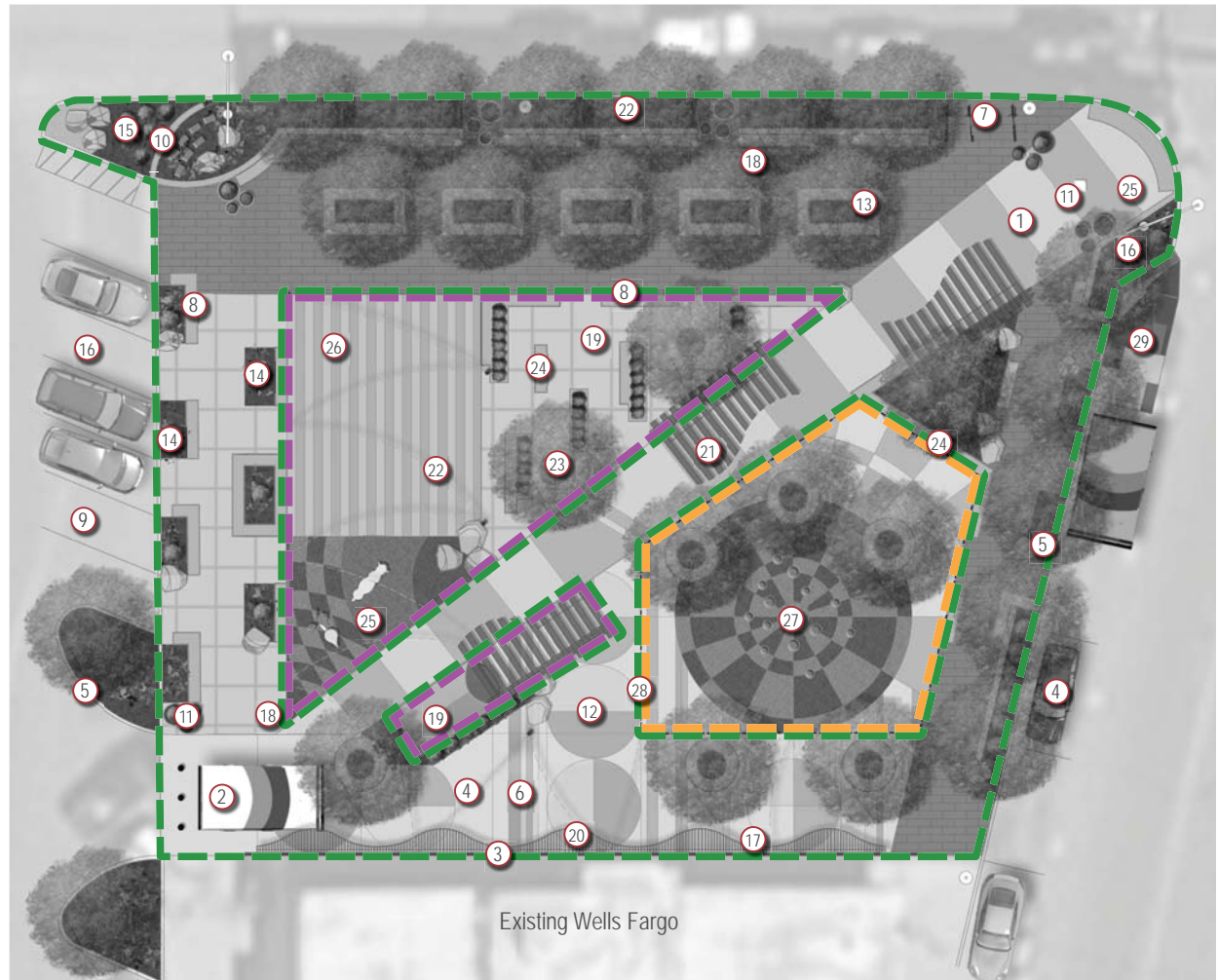


A THREE-PHASED APPROACH TO IMPLEMENTATION

A phased approach to implementation of the preferred concept plan in Chapter 3 is provided here, including a proposed phasing diagram and corresponding cost estimate for each phase.

PHASING DIAGRAM



PHASING KEY

